

ALUMINIUM & ALUMINA



# Indian Minerals Yearbook 2016

(Part- II : Metals & Alloys)



**55<sup>th</sup> Edition**

## ALUMINIUM AND ALUMINA

(ADVANCE RELEASE)

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MINISTRY OF MINES  
INDIAN BUREAU OF MINES**

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# 1 Aluminium and Alumina

The aluminium industry in India is strategically well-placed and ranks fifth largest in the world with discernible growth plans and prospects for the future. India's rich bauxite mineral base renders a competitive edge to the industry as compared to its counterparts globally. The Indian aluminium industry in India scaled lofty notches since the establishment of the first manufacturing company, namely, Indian Aluminium Company (INDAL) in 1938. In 2004, all business activities of INDAL have been merged subsequently with Hindalco Industries Limited (Hindalco).

Four major primary producers, National Aluminium Co. Ltd, Hindalco Industries Ltd, Bharat Aluminium Co. Ltd and Vedanta Aluminium Ltd (VAL) are at the forefront of aluminium production. The primary producers have a strong presence in the sheet business and are enlarging their roles in the foil segment. The primary producers are also in the extrusion segment in which a large number of secondary manufacturers participate with fragmental capacities.

The overall total annual installed capacity of aluminium in the country has risen to 41.00 lakh tonnes in 2015-16 from 26.27 lakh tonnes during 2014-15, mainly due to the capacity addition at Jharsuguda plant of Vedanta, Odisha. The production of aluminium comes from the plants viz, Nalco, Hindalco, Balco, & Vedanta whereas the Malco plant remains non-operational during the year 2015-16. Producer-wise capacity of aluminium is given in Table-1.

The installed capacity of alumina plants in the country was 65.60 lakh tpy. However, the operational capacity was 62.75 lakh tpy and plant

capacity of 2.85 lakh tpy remained non-operational (Table-2).

## PRODUCTION

### Aluminium

The production of aluminium at 23.55 lakh tonnes in 2015-16 registered an increase of 16% as compared to that in the previous year. Seven plants reported production of aluminium during the year. Of these, one plant in public sector accounted for about 16% of the total production. The remaining 84% production was reported by the private sector (Tables - 3 & 4).

During the year under review, except Vedanta Ltd and Hindalco (Hirakud) all other smelters reported higher production as compared to the previous year.

**Table – 1 : Installed Capacity of Aluminium, 2015-16 (By Producers)**

			(In '000 tonnes)
Producer	Plant		Annual capacity
<b>Total</b>			<b>4100</b>
<b>Public Sector</b>			
National Aluminium Co. Ltd	Angul (Odisha)		460
<b>Private Sector</b>			
Bharat Aluminium Co. Ltd	Korba (CG) - I	245	570
	Korba (CG)- II	325	
Hindalco Industries Ltd	Aditya (Odisha)	360	1280
	Hirakud (Odisha)	215	
	Mahan (M.P) -	360	
	Renukoot(U.P) -	345	
Madras Aluminium Co. Ltd	Mettur (Tamil Nadu)		40#
Vedanta Aluminium Ltd	Jharsuguda-I (Odisha)	500	1750
	Jharsuguda-II (Odisha)	1250	

**Source:** Information received from the companies/Annual Reports.  
# MALCO has closed its smelter since December, 2008.

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**Table – 2 : Installed Capacity of Alumina, 2015-16  
(By Producers)**

(In '000 tonnes)

Producer	Plant	Annual capacity
<b>Total</b>		<b>6560</b>
<b>Public Sector</b>		
National Aluminium Co. Ltd	Damanjodi (Odisha)	2275
<b>Private Sector</b>		
Bharat Aluminium Co. Ltd	Korba (Chhattisgarh)	200#
Hindalco Industries Ltd	Renukoot - (Uttar Pradesh)	700
	Belagavi - (Karnataka)	350
	Muri - (Jharkhand)	450
	Utkal Alumina - (Odisha)	1500
Madras Aluminium Co. Ltd	Mettur (Tamil Nadu)	85#
Vedanta Aluminium Ltd	Lanjigarh (Odisha)	1000*

**Source:** Information received from the companies/Annual Reports/Ministry of Mines Annual report.  
# Plants remained non-operational during the year.  
\*Plans to enhance capacity of alumina refinery from 1 million to 6 million tonnes per annum.

**Alumina**

The production of alumina at 41.72 lakh tonnes in 2015-16 increased by about 4% as compared to the previous year. Except Vedanta Ltd. and Hindalco (Belagavi) all other smelters reported higher production of Alumina as compared to that in the previous year. NALCO continued to be the leading producer of alumina accounting for 46% of the total production during the year under review (Tables-5 & 6).

**Table – 3 : Production of Aluminium  
2013-14 to 2015-16**

(Quantity in tonnes; Value in ₹ '000)

Year	Production	
	Quantity	Value
2013-14	1667300	186608433
2014-15	2026803	244049823
2015-16 (P)	2354949	268362923

**Table – 4 : Production of Aluminium  
2014-15 and 2015-16  
(By Plants)**

(In tonnes)

Producer	Plant	Production	
		2014-15	2015-16 (P)
National Aluminium Co. Ltd	Angul	327052	374042
Hindalco Industries Ltd	Aditya	72804	230575
	Hirakud	169070	157749
	Mahan	185529	335904
	Renukoot	408769	409257
Bharat Aluminium Co. Ltd	Korba	326368	331327
Vedanta Aluminium Co. Ltd	Jharsuguda	537211	516095

**Table – 5 : Production of Alumina  
2013-14 to 2015-16**

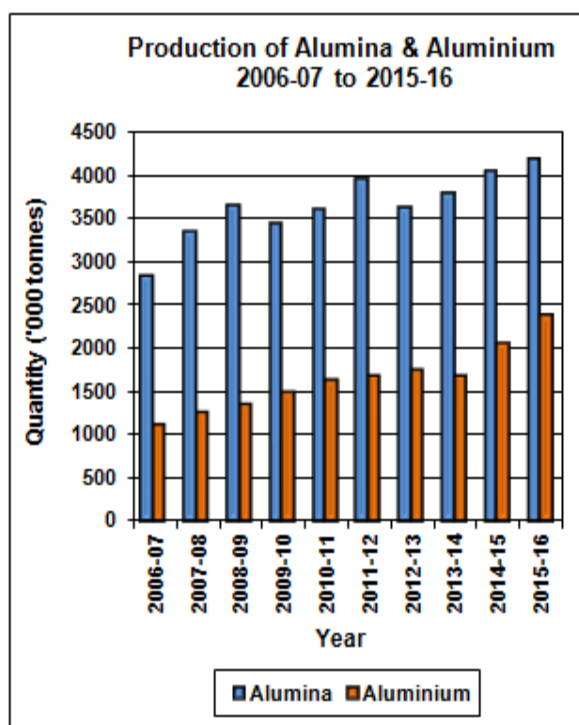
(Quantity in tonnes; Value in ₹'000)

Year	Quantity	Value
2013-14	3779301	65460247
2014-15	4024215	71268236
2015-16 (P)	4172293	73735844

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**Table – 6 : Production of Alumina  
2014-15 and 2015-16  
(By Plants)**

Producer	Plant	Production (In tonnes)	
		2014-15	2015-16 (P)
National Aluminium Co. Ltd	Damanjodi	1826500	1917400
Hindalco Industries Ltd	Belagavi	275200	250400
	Muri	313700	321600
	Renukoot	631900	712000
Vedanta Aluminium Co. Ltd	Lanjigarh	976915	970893



## INDUSTRY

Ten aluminium smelters having total installed capacity of 41.00 lakh tpy operated by four companies viz. Nalco, Balco, Hindalco & Vedanta. The actual production of aluminium comes from a plant capacity 40.60 lakh tpy as 0.40 lakh tpy capacity remained non-operational. Of these, Nalco is the only company in the Public Sector with installed capacity of 460,000 tpy. Balco, earlier a Public Sector company, is now under

Private Sector. The remaining Six smelters of Hindalco and VAL are in the Private Sector. The aluminium plants of Nalco and Balco have their alumina-aluminium complexes at Damanjodi-Angul (Odisha), and Korba (Chhattisgarh), respectively.

Nalco is one of the largest integrated Bauxite-Alumina-Aluminium- Power Complex in the Country. The Company has 460, 000 tpy Aluminium Smelter at Angul & 2,275,000 tpy Alumina Refinery located at Damanjodi in Koraput, Odisha.

Hindalco Aluminium smelting operations are located at Renukoot (Uttar Pradesh), Aditya Aluminium (Odisha), Mahan Aluminium (Madhya Pradesh) and Hirakud (Odisha). Newly installed smelters at Aditya Aluminium and Mahan Aluminium are operating on state-of-the-art AP36 technology. The Hindalco's total primary aluminium (metal) capacity has enhanced to around 13,00,000 tpy from earlier capacity of 562, 000 tpy. This increase was primarily on account of production from Mahan and Aditya smelter commissioned during the year 2014-15. In addition to aluminium, Renukoot, Integrated Aluminium Complex also produces semi-fabricated products viz. conductor redraw rods, sheet, extrusion, etc. The Alupuram (Kerala) smelter is closed but extrusion unit currently operates at a capacity of 8,000 tpy.

Hindalco's plants are equipped with sophisticated rolling mills and finishing equipment. The plants are located at Hirakud (Odisha), Belur (West Bengal), Mouda (Maharashtra), Renukoot (Uttar Pradesh) & Taloja (Maharashtra). Hindalco's finished products include, alumina, primary aluminium in the form of ingots, billets and wire rods, value added products such as rolled products, extrusion, and foils. Hindalco is the largest manufacturer of entire range of Flat Rolled Products. Flat Rolled Products facilities at Hirakud (Odisha) and Mouda (Maharashtra) are being modernised to produce world class can body stock and Ultra Thin Gauge Foils, respectively. The Hirakud plant produce Flat Rolled Products (FRP), rolled products, extrusions products and wire rods. Hindalco has a conductor redraw capacity of 56,400 tpy at Renukoot plant and sheet rolling capacity of 205,000 tpy spread over at Renukoot (80,000 tpy), Belur (45,000 tpy), Taloja (50,000 tpy) and Mouda (30,000 tpy) plants. The company also has two plants for aluminium extrusion with capacity of 31,000 tpy comprising units at Renukoot with 23,000 tpy capacity and Alupuram (Kerala) 8,000 tpy capacity.

Hindalco's foil unit located at Silvassa (Dadra & Nagar Haveli) has an installed capacity of

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30,000 tpy and produces foils with thickness varying from 9 microns to 200 microns. Kollur plant in Medak district (Andhra Pradesh) has capacity of 4,000 tpy and produces an array of high-quality foils, from cigarette and blister foil to lidding foil in thicknesses from 50 to 7 microns.

The overall BALCO's smelter capacity augmented to 570,000 tpy with the commissioning of Korba-II smelter with 325,000 tpy capacity with operating 84 pots during the year 2015-16, with capabilities to produce ingots, wire-rods billets, bushbars and rolled products. The production at Korba-I plant with 245,000 tpy capacity remains stable during the year. The company operates two power plants for commercial power generation of which one is used to produce power for captive consumption, refining, smelting, fabrication etc and another 1200 MW power plant is under construction.

With the ramping up of the Jharsuguda- II smelter with capacity of 1.25 million tpy, the total smelter capacity of Vedanta in Odisha state enhanced to 1.75 million, from 500, 00 tpy capacity during the year. Malco, a Vedanta Group Company has not reported

production of alumina and aluminium in 2015-16 . It generates 100 MW power from 4 units of 25 MW each through power plants located at Mettur (Tamil Nadu), and is one of the largest private sector power suppliers in Tamil Nadu.

Jindal Aluminium Ltd (JAL) has 11 aluminium extrusion presses with an installed capacity of 120,000 tpy. The company is the largest manufacturer of aluminium extrusions, meeting country's 30% demand. Jindal commissioned the state of the art Aluminium sheet and foil manufacturing facility at its plant near Bengaluru. The company produce Aluminium flat rolled products i.e sheets, coils, and chequered sheets under 5mm thickness. JAL has taken a step forward by diversifying into Aluminium rolled products. Jindal commissioned the state of the art Aluminium sheet and foil manufacturing facility at Dabaspeta, Bengaluru, 35km from the existing extrusion plant.

The information on installed capacity of Aluminium semis by different plants is given in Table-7.

**Table – 7 : Capacity for Aluminium Semis during 2015-16**

(In tonnes)

Producer/product	Annual installed capacity
<b>HINDALCO</b>	
Rolled product	205000
Extruded products	31000
Conductor redraw rods	56400
Aluminium foils	40000
Aluminium wheels (No. of pieces)	-
<b>NALCO</b>	
Aluminium wire rods	100000
Aluminium billets	30000
Aluminium strips (smelter)	26000
Aluminium strips (RPU)	52000
Rolled products	45000
<b>MALCO</b>	
Rolled products	12000
Properzi rods	36000
Bus bars	-
Aluminium wire rods	32850
<b>BALCO</b>	
Extruded products	8000
Rolled products	72500
Properzi rods	111500
Foil product	600
Conductors	1200
Aluminium wire rods	43200
<b>JINDAL ALUMINIUM Ltd</b>	
Extruded products	128000

*Source: Information received from individual plants/Annual Reports.*

## DEVELOPMENT & EXPANSION

NALCO augmented alumina refinery capacity enhanced to 22.75 lakh tonnes per year from 21 lakh tonnes. The surplus alumina that remains after internal consumption is exported and small portion sold to the domestic market. Upgradation of aluminium smelter capacity from 4.6 lakh tonnes to 5.67 lakh tonnes per year under current-amperage upgradation project is under progress.

NALCO plans to set up a 5 lakh tonnes per year smelter and 1050 MW power plant at Sundargarh district in Odisha. The company set up wind power plants of capacities 50.4 MW & 47.6 MW at Gandikota (Andhra Pradesh) & Jaisalmer (Rajasthan) and these are operational during the year. NALCO has been granted mining lease over Gudam and KR Konda bauxite resources in Andhra Pradesh and Pottangi in Odisha. Based on bauxite resources, the company plans to develop a 42 lakh tpy bauxite mine and 14 lakh tpy alumina refinery complex in Andhra Pradesh. The company has port facilities at Visakhapatnam to export alumina at the rate of 1.4 million tpy. The company plans to set up a 14 MW wind power project in mined out area of its working bauxite mines in Damanjodi area of Odisha.

Hindalco's plans to expand alumina refinery capacity at Belagavi from 3.5 lakh tpy to 6.5 lakh tpy are on hold, awaiting government's approval relating to bauxite mines. Hindalco's three greenfield projects are well on their way towards full capacity utilisation.

Hindalco set up 3.60 lakh tpy aluminium smelter at Bargawan along with 900 MW captive power plant at Mahan in Madhya Pradesh, based on captive coal consumption from Sidhi district, Madhya Pradesh.

Utkal Alumina (Odisha), 1.5 million tpy alumina refining project along with 90 MW captive co-generation plant was completed during the year. Utkal alumina is sourcing bauxite from Baphlimali Bauxite Deposit in Odisha. Utkal produced 1.4 million tpy alumina during the year and is amongst lowest cost alumina producing globally.

The other integrated aluminium project, namely, Aditya Alumina & Aluminium Project, alumina refinery at Koraput, 3.60 lakh tpy aluminium smelter at Lapanga, Odisha along with 900 MW captive power plant were commissioned during the year 2014-15. In addition, HINDALCO operates Hindalco Innovation Centers

one at HIC -Alumina at Belagavi working on R&D of bauxite, alumina and specialty alumina products and another at Taloja, working in the area of aluminium fabricated products. A joint venture agreement on bauxite mines was signed with OMC. Hindalco won 4 coal blocks viz Kathautia, Dumri, and Gare Palma IV/4 & Gare Palma IV/5 during the coal auction held during the previous year and two of these mines Gare Palma IV/4 & Gare Palma IV/5 have started producing the coal during the year. The company is also developing and mining coal for captive consumption jointly with Mahanadi Coalfields Ltd and Neyveli Lignite Corporation Ltd.

Hindalco's another greenfield project, viz Jharkhand Aluminium Project at Sonahatu, 55 kms from Ranchi, entails setting up a 7.20 lakh tpy aluminium smelter with 1650 MW captive power plant. It is supported by 5 million tpy captive coal mine of Auranga Coalfields in Jharkhand with Tata Power.

BALCO of Vedanta Group is undertaking programmes for modernisation and expansion. BALCO's operations include two bauxite mines, two power plants (of which one is used to produce power for captive consumption), refining, smelting and fabrication. The total capacity of the Korba smelter is enhanced to 5.70 lakh tpy from 3.45 lakh tpy during the year. The production at Korba-I plant of BALCO with smelter capacity of 245,000 tpy is stable during the year and the new Korba-II smelter with 325,000 tpy with 84 pots commissioned during the year. Majority of the bauxite required for BALCO's smelter are acquired from its two captive mines in the state of Chhattisgarh. In addition, the construction of coal-based 1200 MW captive power plant is in progress and of two coal mines viz. Chotia & Gare Palma Blocks, production at Chotia coal mine started during the year. Environment clearance for the 211 million tonnes coal block has been received and second stage of forest department clearance is under progress.

Vedanta Aluminium Ltd (VAL) has 10 lakh tpy alumina refinery associated with 90 MW captive power plant at Lanjigarh in district Kalahandi, Odisha and 12.50 lakh tpy & 5 lakh tpy capacity aluminium smelters and 1215 MW captive power plant at Jharsuguda (Odisha). During the year 2015-16, the company gained approvals to use the power generated

from three units of the Jharsuguda power plant for captive use and received environmental clearance for expansion of Lanjigarh Alumina refinery capacity to 4 million tonnes per annum. Vedanta's two power plants were in the pre-commissioning phase during previous year, at BALCO and at Talwandi Sabo in Punjab. Both are now fully commissioned and have added nearly 2,500MW of new capacity. The total generating capacity enhanced to 9,000MW making Vedanta a larger power generator than many other power utilities.

Further, Vedanta Aluminium entered into an agreement with the Orissa Mining Corporation (OMC) regarding the establishment of an alumina refinery, an aluminium smelter and associated captive plants in Lanjigarh and Jharsuguda, Odisha.

## USES

Aluminium has widespread uses throughout the economy and is equally important to both the industrial and consumer sectors. On the industrial side, aluminium is heavily used in electrical power transmission, machinery & equipment and construction. Aluminium usage in automobiles is rising and is expected to increase internationally. Over the past five years considerable progress has been made in aluminium-intensive vehicle production.

Housing, in particular, make heavy use of the lightweight material as a substitute for steel and wood in doors, windows and sidings. Aluminium is also used in a variety of retail products including cans, packaging, air conditioners, furniture and automobile. In addition, India has pioneered the replacement of copper by aluminium in power transmission & distribution which has enhanced the demand for aluminium. There are nearly 600 cable and conductor manufacturing units in the country, having a total capacity of 400,000 tpy. The major end-use of aluminium is as rolled sheets, extrusions and foils. India Foils, Pennar Aluminium and Century Extrusions are the major players in the extrusion & foil market.

Foil is a very thin sheet of rolled aluminium supplied in its pure form or as alloys. The thickness of foil ranges from the thinnest currently produced at about 0.0065 mm to thickest 0.2 mm. Material thicker than 0.2 mm is defined as sheet or strip.

## CONSUMPTION

In 2015, the global primary aluminium demand increased at around 4% to 56 million tonnes. The increase in consumption was primarily driven by China. China continued to be a major consumer of aluminium accounting for almost 51% of the global consumption. Elsewhere in Asia, consumption declined in Japan but was compensated by higher demand from India and the Middle East. In India, during 2015-16, the primary aluminium consumption increased to 1.87 million tonnes at 9.7%, primarily driven by robust demand from electrical, transportation, building and construction and packaging sectors. In advanced economies, aluminium is increasingly replacing wood and steel in building sector. Aluminium cans and containers are used extensively, world over. Aluminium is also the ideal packaging material for pharmaceuticals and processed foods.

In India, aluminium was consumed mainly in the electrical sector (48%), followed by automobile and transport sector (15%), construction (13%), consumer durables (7%), machinery & equipment (7%), packaging (4%) and others (6%). In the electrical sector, aluminium usage is in overhead conductor, and power cable used in generation, transmission, and distribution of electricity. Aluminium is also used in switchboards, coil windings, capacitors etc.

As per Technology Vision Document 2035, the per capita consumption of aluminium in India is among the lowest in the world with only 2.2 kg as compared to world average roughly of 8 kg with 22-25 kg in developed nations.

Alumina is produced from bauxite. About one tonne of alumina is produced from three tonnes of bauxite and about one tonne of aluminium is produced from two tonnes of alumina.

## RESEARCH & DEVELOPMENT

The Hindalco's research and development work was mainly aimed at new product development; conservation of materials and resources; improvement in energy conservation; waste minimisation and reutilisation; environment preservation and sustenance etc.

NALCO is exploring to set up world class, state-of-the-art research and development centre in the field of bauxite, alumina, aluminium, downstream products, power, waste utilisation, and allied areas. Some of the in-house R&D activities carried out by NALCO are as follows:- (i) R&D Co-operation Agreement was entered into with Aluminium Pechiney (Rio Tinto Alcan) in July, 2015 and development of AP2XN technology to reduce the electricity consumption in pots has been taken up as the first project. (ii) R&D agreement was signed with Chalico, China in December, 2015 for separation of iron concentrate from Red Mud and extraction of Gallium from Bayer Liquor. In addition, some of the new initiatives taken up at its production unit are:- (i) Provision of High Concentration Slurry Disposal (HCSD) of fly ash disposal to minimize water consumption and land pollution at Refinery plant (ii) Installation of red mud filtration unit to recover caustic soda and to facilitate dry disposal to prevent water & land contamination at refinery plant (iii) Erection & commissioning of de-dusting units completed in Dec' 15 to reduce the dust level in shop floor of Rodding Shop -1 at Smelter Plant (iv) RTDAS (Real Time Data Acquisition System), ambient air monitoring stations and effluent monitoring station for continuous uploading of monitored data to the server of OSPCB through GPRS service implemented at different production units of NALCO (v) To control fugitive dust at CHP-II crusher house, DE system has been installed which is controlling fugitive coal dust emission in that area at CPP.

The Research & Development projects completed by JNARDDC, Nagpur during the year 2015-16 is as given below:- (i) Setting up of mini-pilot plant for red mud based light weight foamed bricks for M/s NALCO (ii) Analysis of impurities (Fe, Si, Ca etc) in alumina and aluminate liquor using hand-held spectrometer (iii) Up-gradation & utilisation of laterite of east and west coast deposits (iv) Study on scale formation in precipitation tank based on the operating parameter to optimize the uptime of tanks at Alumina Refinery plant (v) Development of ceramic proppant form PLK and fly ash at laboratory scale (vi) Development of a process for detoxification of SPL 1st cut for recovery of mineral values (Carbon, Soda etc.) and (vii) Detailed study on melt generation and suggest solutions for reduction in melt loss.

## RECYCLING

The Working Group for XII Five Year Plan (2012-17) on Non-ferrous Metals set up by the Ministry of Mines, Government of India, had made strong recommendation on the need to encourage recycling in India as a long-term solution for conserving energy and resources. In India, though aluminium industry is over six decades old, the recycling sector with modern state-of-the-art technology is still in its nascent stage.

Aluminium is 100% recyclable and there is no loss of properties or quality during the recycling process. Products of aluminium such as UBC (Used Beverages Can), aluminium foils, plates and automotive components can be easily recycled, thereby, saving energy and reducing greenhouse emission. Aluminium recycling process is less capital intensive than primary metal production as the process requires only 5% of energy, between 13-15 thousand units of power for producing one tonne of aluminium through primary route. Recycling of aluminium saves 6kg of bauxite/kg and 14 kWh of electrical energy /kg of primary aluminium. Besides, it keeps the emission levels of greenhouse gases to a low of 5% from the actual emission experienced during primary production. Further, recycling facilitates reduced stress on the use of bauxite and thereby preserving six lakh tonnes of bauxite resources every year.

India's metal recycling rate is about 25%. All the activity related to aluminium scrap recovery are limited to the unorganised sector, catering mostly to the utensil and casting industries. The proportion of recycled aluminium has been increasing over the years. It is expected that in the years to come, it will reach a figure of about 35-40% of total aluminium consumption. Currently, there is only one recycling unit of Hindalco in organised sector at Taloja with 25,000 tonnes annual capacity. Although the plant at Taloja was facing challenges due to less availability of scrap, the production from the unit has improved and the plant is now operating at 80% of the rated capacity as against earlier capacity of 60%.



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Most recycling units in India operate on outdated, or primitive technology which leads to high levels of pollution and energy consumption. This is an area that needs to be addressed by the Indian aluminium industry. Due recognition of recycling could encourage users of aluminium particularly in transport, housing, packaging and durable sectors to broaden the organised markets for the scrap generated.

### WORLD REVIEW

World production of alumina was 117 million tonnes in 2015. China continued to be leading producer with a share of about 51% which is followed by Australia (17%), Brazil (9%) and India (4%) (Table - 8).

World production of aluminium was 58 million tonnes in 2015. China continued to be the leading producer with a share of about 54% which is followed by Russia (6%), Canada (5%) and UAE & India (4% each) (Table-9).

**Table – 8 : World Production of Alumina  
(By Principal Countries)**

(In '000 tonnes of Al <sub>2</sub> O <sub>3</sub> )			
Country	2013	2014	2015
<b>World: Total</b>	<b>104509</b>	<b>108887</b>	<b>116669</b>
Australia	21528	20474	20097
Brazil	9942	10404	10452
Canada	1555	1563	1561
China	47750	52399	58978
Germany	1000	1000	1000
India*	3779	4000 <sup>c</sup>	5000 <sup>c</sup>
Ireland	1265	1271	1283
Jamaica	1855	1851	1865
Kazakhstan	1590	1419	1448
Russia	2659	2572	2593
Spain	1400	1400	1400
Suriname	1149	1149	780
USA	4324	4461	4541
Ukraine	1493	1455	1481
Other countries	3220	3469	4191

*Source: World Mineral Production, 2011-2015.*

*\* During 2013-14, 2014-15 and 2015-16 India's production of alumina was 3,779, 4,024 and about 4,172 thousand tonnes, respectively.*

**Table – 9 : World Production of Aluminium (Primary)  
(By Principal Countries)**

(In '000 tonnes)			
Country	2013	2014	2015
<b>World: Total</b>	<b>52173</b>	<b>54169</b>	<b>57670</b>
Australia	1777	1704	1646
Bahrain	913	931	961
Brazil	1304	962	772
Canada	2967	2858	2880
China	26534	28317	31413
Iceland	736	749	735
India*	1667	2027	2355
Norway	1173	1182	1224
Russia	3724	3488	3529
South Africa	822	745	695
USA	1946	1710	1587
UAE	1845	2296	2397
Other countries	6763	7200	7477

*Source: World Mineral Production, 2011-2015.*

*\* During 2013-14, 2014-15 and 2015-16 India's production of aluminium was 1,66,72,027 and 2,355 thousand tonnes, respectively.*

The country-wise developments in Aluminium & Alumina sector are as follows:

#### **Australia**

Primary aluminum production in Australia declined by 3% in 2015 compared with production in 2014 and was 15% less than production in 2011 owing to smelter shutdowns during 2013 and 2014.

#### **Brazil**

Primary aluminum production decreased to 772,000 tonnes 20% less as against in 2014 and the lowest level since 1990. Since 2013 high power costs have been cited as the reason for decreased production at several smelters. Annual average industrial power prices in 2014 increased by 23% compared with those in 2013. Alcoa and BHP Billiton temporarily shut down the remaining 124,000 tpy of capacity at the 447,000 tpy Alumar smelter in Sao Luis. Low aluminum prices and high power costs were cited as the reason for the shutdown of potlines that began in 2013.

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Alcoa owned 60% of the smelter and the other 40% was owned by BHP Billiton until the creation of South32. Alcoa also announced that the shutdown of the 96,000 tpy Pocos de Caldas smelter would be made permanent. With the high power prices and in spite of smelter shutdowns in 2015, the Government extended the elimination of a 6% tariff on unwrought primary aluminum to an additional 350,000 tonnes of aluminum imports through August 17, 2016. Novelis permanently shut down its 18,000 tpy primary aluminum smelter in Ouro Preto, Minas Gerais State. High power costs, inefficient capacity size, and the company's desire to focus on secondary aluminum production were cited as the reasons for the shutdown.

### Canada

Rio Tinto plc completed an expansion and modernisation project and started production at its primary smelter in Kitimat, British Columbia. The project increased the capacity to 420,000 tpy from 280,000 tpy. Production rampup was expected to be completed in the first half of 2016. Rio Tinto increased the capacity of the Alma, Quebec, smelter to 466,000 tpy from 440,000 tpy. Rio Tinto increased billet capacity at the casthouse of the Arvida smelter in Saguenay, Quebec, to 142,000 tpy from 132,000 tpy. The Provincial government of Quebec signed a power supply agreement with the owners of the Aluminerie Alouette smelter. The contract would start in 2017 and last through 2029.

### China

Primary aluminum production in 2015 was 31.4 million tonnes, 11% more compared to that in 2014, whereas primary smelting capacity increased by about 9% to 38 million tonnes during 2015. Capacity increases were focused in Gansu, Liaoning, Qinghai, Shandong, and Yunnan Provinces and Inner Mongolia and Xinjiang Uyghur Autonomous Regions. Primary aluminum smelters in China shut down a total of 1.16 million tonnes of capacity in November in response to low demand and prices. Total capacity shutdowns in China through the end of November were 3.5 million tonnes and were estimated to be 5 million tonnes by the end of 2015. Lending restrictions prevented many smelters from obtaining the credit needed to continue production during the slump in prices. During the first half of 2015, aluminum

consumption in China was 14.72 million tonnes, 12% more than the amount consumed during the same period in 2014. Consumption growth slowed during the second half of the year, and consumption was 30.6 million tonnes in 2015, 9% more than the amount consumed in 2014.

### France

Trimet was expanding capacity of the St. Jean-de-Maurienne smelter to 145,000 tpy from 90,000 tpy. Completion of the project was expected by the year end 2014 or early 2015. Trimet acquired the smelter from Rio Tinto in December 2013.

### Germany

Novelis completed expansion of the capacity of its rolling mill in Nachterstedt to 350,000 tpy from 230,000 tpy to cater to increased consumption by automobile manufacturers. Norsk Hydro signed an 8-year contract for Axpo Trading Ltd of Switzerland to supply power starting in 2018 to its 235,000 tpy Neuss smelter. Norsk Hydro started an expansion of its rolling mill in Grevenbroich to 200,000 tpy from 50,000 tpy. The expansion was expected to be completed in 2016 and would supply automobile manufacturers.

### Hungary

The Alumetal S.A. Capital Group was building a secondary aluminum smelter in Komarom. The 60,000 tpy smelter was expected to be completed by year end 2016 and would supply casting alloys to consumers in Hungary and elsewhere in Europe.

### Malaysia

Press Metal Berhad's Samalaju smelter was expanded to 520,000 tpy from 320,000 tpy. The smelter was being expanded to 640,000 tpy with completion expected by year end 2018.

### Netherlands

Aluminum Delfzijl (Aldel) (a subsidiary of Klesch Group) restarted its 110,000 tpy primary smelter in Groningen. The smelter had shut down on December 30, 2013, after it filed for bankruptcy protection, citing high power prices and low aluminum prices as the reasons for closure. The restart was enabled by a contract to obtain power from a supplier in Germany.

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### Russia

Primary aluminum production in Russia increased by 7% (230,000 tpy) compared with that in 2014. United Company RUSAL Plc completed construction of the first 147,000 tpy potline at the Boguchansky smelter and ramped up production from the potline to full capacity by the year end. Expansion of the smelter to 588,000 tpy was planned by year end 2018. The smelter would be powered by the 3,000-MW Boguchansky hydroelectric powerplant on the Angara River.

## FOREIGN TRADE

### Exports

Exports of alumina decreased to 13.68 lakh tonnes in 2015-16 from 15.83 lakh tonnes in the previous year. Exports in 2015-16 were mainly to China (41%), UAE (31%), Egypt (11%), Iran (7%) and Indonesia (4%). Exports of aluminium and alloys including scrap increased in 2015-16 to 11.53 lakh

tonnes from 10.34 lakh tonnes in 2014-15. Exports in 2015-16 were mainly to Korea, Rep. of (27%), Malaysia & Mexico (9% each), USA (8%), Taiwan & Turkey (4% each), UAE (3%) and Brazil, Kenya & Singapore (2% each) (Tables- 10 to 12).

### Imports

Imports of alumina increased considerably to 9.98 lakh tonnes in 2015-16 from 7.90 lakh tonnes in the previous year. Imports were mainly from Australia (86%), China (5%) and Netherlands (2%). In India, as per Union Budget 2016, the import duty on aluminium was increased to 7.5% from 5%.

Imports of aluminium & alloys and scrap increased marginally to 16.70 lakh tonnes in 2015-16 from 16.38 lakh tonnes in the previous year. The imports were mainly from China (14%), UAE (12%), UK & Saudi Arabia (7% each), Malaysia (6%), USA, Australia & South Africa (5% each), Russia (3%) and Korea, Rep. of (2%) (Tables- 13 to 15).

**Table – 10 : Exports of Alumina  
(By Countries)**

Country	2014-15		2015-16 (P)	
	Qty (t)	Value (₹'000)	Qty (t)	Value (₹'000)
<b>All Countries</b>	<b>1583590</b>	<b>32974205</b>	<b>1368526</b>	<b>25895763</b>
China	640156	13422515	555295	9834936
UAE	606135	12344284	427097	8154502
Egypt	91610	1811009	152158	2861984
Iran	125072	2753161	92318	1887042
Indonesia	1876	69584	54534	997414
Malaysia	678	25294	30821	543543
Nepal	7	303	26254	498674
USA	8043	302248	5109	206747
Japan	1771	76894	4851	177481
Thailand	24908	104105	3284	111116
Other countries	83334	2064808	16805	622324

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**Table – 11 : Exports of Aluminium and Alloys Incl. Scrap  
(By Countries)**

Country	2014-15		2015-16 (P)	
	Qty (t)	Value (₹'000)	Qty (t)	Value (₹'000)
<b>All Countries</b>	<b>1034006</b>	<b>173771032</b>	<b>1153445</b>	<b>171195447</b>
Korea, Rep of	249324	34671703	315464	35413055
USA	81486	18795381	87922	19283747
Mexico	167325	24656272	101129	13271644
Malaysia	8260	1300367	109183	12267150
UAE	29429	5833948	30745	6101292
Taiwan/ Chinese Taipei	22670	3190652	47666	5659104
Turkey	33271	5151992	44968	5601234
Kenya	8754	1983074	21223	4031093
Brazil	9897	1803769	28296	3863720
Singapore	8730	1326076	27995	3629836
Other countries	414860	75057798	338854	62073572

**Table – 12 : Exports of Aluminium  
(By Items)**

Item	2014-15		2015-16 (P)	
	Qty (t)	Value (₹'000)	Qty (t)	Value (₹'000)
<b>All Items</b>	<b>1034006</b>	<b>173771032</b>	<b>1153445</b>	<b>171195447</b>
Aluminium & alloys: Unwrought	686489	97487214	828645	94626211
Aluminium alloys Unwrought	81483	12424441	90505	11721970
Aluminium Ingots	599274	84249417	725384	82069372
Aluminium Unwrought, NES	5732	813356	12756	834869
Aluminium & alloys: Worked	138438	25116589	131828	23477117
Aluminium & alloys: Worked (bars, rods, plates)	73332	11645012	62810	9817046
Aluminium & alloys: Worked (bars, rods, plates, profiles)	42962	9762172	49857	10416842
Aluminium & alloys: Worked (bars, rods, plates, profiles, etc.)	22144	3709405	19161	3243229
Aluminium & Alloys, Worked, NES	199267	49545283	184427	51818577
Aluminium Scrap	5443	632873	4739	435696
Aluminium Powder & Flakes	4369	989073	3806	837846

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**Table – 13 : Imports of Alumina  
(By Countries)**

Country	2014-15		2015-16 (P)	
	Qty (t)	Value (₹'000)	Qty (t)	Value (₹'000)
<b>All Countries</b>	<b>790305</b>	<b>21244790</b>	<b>998446</b>	<b>22954844</b>
Australia	679921	14945831	856778	16334700
China	54212	2730164	45782	2313587
Netherlands	29081	1154478	20600	1031771
Germany	9172	950708	10509	923564
Brazil	147	12498	30107	700749
France	8268	340709	8622	374008
Suriname	-	-	16300	372284
USA	5107	568532	1398	358074
Japan	921	103320	1716	175513
Canada	1400	145766	1264	147333
Other countries	2076	292784	5370	223261

**Table – 14 : Imports of Aluminium Alloys Incl. Scrap  
(By Countries)**

Country	2014-15		2015-16 (P)	
	Qty (t)	Value (₹'000)	Qty (t)	Value (₹'000)
<b>All Countries</b>	<b>1638434</b>	<b>228778054</b>	<b>1670538</b>	<b>224193143</b>
China	243814	43766841	234073	44537255
UAE	238815	30675897	206454	23579024
UK	115119	13543211	122321	13958393
Malaysia	76563	11343104	98048	13302803
Saudi Arabia	110390	13089278	111539	11934110
Korea, Rep of	43572	11050392	41539	10084733
USA	76267	9962642	80127	9810675
Australia	48638	6171868	79860	9085250
South Africa	47089	5087407	78631	8154187
Russia	22735	3261177	53662	6805385
Other countries	615432	80826247	564284	72941328

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**Table – 15 : Imports of Aluminium  
(By Items)**

Item	2014-15		2015-16 (P)	
	Qty (t)	Value (₹'000)	Qty (t)	Value (₹'000)
<b>All Items</b>	<b>1638434</b>	<b>228778054</b>	<b>1670538</b>	<b>224193043</b>
Aluminium & alloys: Unwrought	343428	47614074	421961	52294180
Aluminium alloys Unwrought	24732	3700542	44566	5872301
Aluminium Ingots	312371	43081643	372293	45785009
Aluminium Unwrought, NES	6325	831889	5102	636870
Aluminium & Alloys: Worked	356628	67560325	333865	65540419
Aluminium & alloys: Worked (bars, rods, plates)	104263	21224745	95205	19794850
Aluminium & alloys: Worked (bars, rods, profiles)	180088	34000052	175736	35202649
Aluminium & alloys: Worked (bars, rods, plates, profiles, etc.)	72277	12335528	62924	10542920
Aluminium & Alloys, Worked, NES	44488	18374834	45116	19376874
Aluminium scrap	892454	94923579	867477	86594899
Aluminium Powders & Flakes	1436	305242	2119	386671

**FUTURE OUTLOOK**

As per the industry sources, the primary aluminium demand in India is expected to reach 6 million tonnes by 2025, which equates 4.1 kg of per capita aluminium consumption in 2025, whereas, at present per capita aluminium consumption in India is around 2.2 kg which is much below the global average and thus, Indian market offers a huge potential for demand growth of Aluminium industry in India.

India occupies fifth position in terms of bauxite reserve with deposit of about 3 billion tonnes with a share of 3.19 % of world reserves. Odisha and Andhra Pradesh accounts for more than 90% of country's metallurgical grade resources. While gibbsitic bauxite resources in the world are depleting, vast gibbsitic deposits in India assume particular interest because of

its ease in processing. Since gibbsitic bauxite processing has specific advantage of low energy consumption, the alumina refineries enjoy sustainable comparative cost advantage.

It is projected that aluminium production capacity in India at the end of the 12<sup>th</sup> Plan Period viz, 2016-17 would be about 4.7 million tonnes. This would require about 9.2 million tonnes of alumina. So, if all the announced alumina capacity additions fructify, India would be surplus in alumina and would be a significant player in alumina trade. To produce 13.3 million tonnes of alumina at the end of the 12<sup>th</sup> Plan period, the bauxite requirement would be about 40 million tonnes. The Report of the Sub Group for the 12<sup>th</sup> Plan Period has recommended that all efforts should be directed towards ensuring bauxite availability to the alumina refineries.