

STATE REVIEWS



Indian Minerals Yearbook 2014 (Part- I)

53rd Edition

**STATE REVIEWS
(Uttar Pradesh)**

(ADVANCE RELEASE)

**GOVERNMENT OF INDIA
MINISTRY OF MINES
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UTTAR PRADESH

Mineral Resources

The State is the principal holder of country's andalusite & diaspore resources and possesses 78% andalusite, 37% diaspore and 10% pyrophyllite. Important minerals occurring in the State are: **coal** in Singrauli coalfields, Sonbhadra district; and **diaspore & pyrophyllite** in Hamirpur, Jhansi, Lalitpur and Mahoba districts. Naini area of Allahabad district contains high quality **silica sand**, an important source of glass sand, containing 98% SiO₂ and a very low Fe₂O₃ is found in Shankargarh, Lohargarh in Allahabad district and also Bargarh in Banda district. It is also found in Aligarh and Chitrakoot districts.

Other minerals that occur in the State are **andalusite** and **calcite** in Mirzapur district; **bauxite** in Banda, Varanasi & Lalitpur districts; **china clay & dolomite** in Banda and Sonbhadra districts; **felspar** in Jhansi district; **fireclay, limestone, potash & sillimanite** in Sonbhadra district; **ochre** in Banda district; **granite** in Banda, Hamirpur, Lalitpur & Mahoba districts; **iron ore (hematite)** and **rock phosphate** in Lalitpur district (Table -1). The reserves/resources of coal along with details of coalfield are provided in Table-2.

Exploration & Development

ONGC pursued drilling for exploration of petroleum & natural gas and carried out exploratory drilling of 1,955 meterage in one well in the onland area. GSI and other agencies also carried out exploration in various district of Uttar Pradesh. Details of exploration carried out by GSI and other agencies in the State are furnished in Table-3.

Production

The value of mineral production in Uttar Pradesh at ₹ 5,935 crore in 2013-14 decreased 21% as compared to the previous year. Coal accounted for 34% of the total value of mineral production in the state. Uttar Pradesh was the leading producer of diaspore and second leading producer of pyrophyllite with 55% and 13% contribution in the total output of respective minerals in the country. Among the important minerals, output of coal and diaspore decreased by 9% each, pyrophyllite 17%, sulphur 19% and silica sand 80% during the year under review.

The value of production of minor minerals was estimated at ₹ 3,873 crore for the year 2013-14.

The number of reporting mines in Uttar Pradesh was 19 as against 22 in the previous year.

The index of mineral production in Uttar Pradesh for 2013-14 (base 2004-05 = 100) was 87.3 as compared to 95.5 in the previous year.

Table –2 : Reserves/Resources of Coal as on 1.4.2014 : Uttar Pradesh

| Coalfield | Proved | Indicated | Inferred | Total |
|-----------------|--------|-----------|----------|---------|
| Total/Singrauli | 884.04 | 177.76 | - | 1061.80 |

Source: Coal Directory of India, 2013-14.

Table – 1 : Reserves/Resources of Minerals as on 1.4.2010 : Uttar Pradesh

| Mineral | Unit | Reserves | | | | | Remaining resources | | | | | Total resources (A+B) | | |
|-------------------------------|----------------|-------------------|----------|--------|--------------|-----------------------|---------------------|---------|--------------------|---------------------|--------------------|-----------------------|--------------------------|--------------|
| | | Proved STD 111 | Probable | | Total (A) | Feasibility STD211 | Pre-feasibility | | Measured STD331 | Indicated STD332 | Inferred STD333 | | Reconnaissance STD334 | Total (B) |
| | | | STD121 | STD122 | | | STD221 | STD222 | | | | | | |
| Andalusite | '000 tonnes | - | - | - | - | - | - | - | - | 14450 | - | 14450 | 14450 | |
| Bauxite | '000 tonnes | - | - | - | - | - | - | 10390 | 500 | 8018 | - | 18908 | 18908 | |
| Calcite | tonne | - | - | - | - | - | - | - | - | 11000 | - | 11000 | 11000 | |
| China clay | '000 tonnes | - | - | - | - | - | - | 11600 | 3447 | 10018 | - | 25065 | 25065 | |
| Diaspore | tonne | 750078 | 543478 | 109215 | 1402771 | 136057 | 328230 | 545 | - | 224183 | - | 827921 | 2230692 | |
| Dolomite | '000 tonnes | - | - | - | - | - | 12622 | 3500 | - | 66230 | - | 82352 | 82352 | |
| Felspar | tonne | - | - | - | - | - | - | - | - | 200000 | - | 200000 | 200000 | |
| Fireclay | '000 tonnes | - | - | - | - | - | - | - | - | 3221 | - | 3221 | 3221 | |
| Granite (Dim. stone) | '000 cu m | - | - | - | - | - | - | - | - | 494819 | - | 494819 | 494819 | |
| Iron ore (Hematite) | '000 tonnes | - | - | - | - | - | - | - | - | 38000 | - | 38000 | 38000 | |
| Limestone | '000 tonnes | - | - | - | 45130 | - | 135590 | 142763 | 40000 | 31200 | - | 415733 | 415733 | |
| Ochre | tonne | - | - | - | - | - | - | 25000 | 35000 | 10000 | - | 70000 | 70000 | |
| Potash | million tonnes | - | - | - | - | - | - | - | - | 190 | - | 190 | 190 | |
| Pyrophyllite | tonne | 948617 | 605071 | 454154 | 2007842 | 522104 | 1201221 | 378450 | 66512 | 911508 | 43200 | 3625241 | 5633083 | |
| Quartz- silica sand | '000 tonnes | 8042 | 14530 | 3977 | 26549 | 1946 | 15482 | 957 | 6290 | 51590 | - | 79337 | 105886 | |
| Phosphorite/Rock phosphate | tonne | - | - | - | - | - | 432898 | - | 740000 | 21481960 | - | 25773444 | 25773444 | |
| Sillimanite | tonne | - | - | - | - | - | - | 2100000 | 9350000 | - | - | 11450000 | 11450000 | |

Figures rounded off.

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Table – 3: Details of Exploration Activities in Uttar Pradesh, 2013-14

| Agency/ Mineral/ District | Location | Mapping | | Drilling | | Sampling (No.) | Remarks Reserves/Resources estimated |
|---------------------------------|----------------|---------------------|-----------------|---------------------|----------|-------------------|---|
| | | Scale | Area (sq km) | No. of boreholes | Meterage | | |
| GSI | | | | | | | |
| Andalusite | | | | | | | |
| Sonbhadra | Salaidih- | 1:25,000 | 200 | - | - | 309 | Reconnaissance stage (G-4) investigation was carried out for andalusite in Mahakoshal Group to delineate and assess the andalusite-bearing zones. LSM had delineated 65.14 km ² area of andalusite-bearing phyllite/schist out of total 91km ² area mapped. These andalusite-bearing phyllite and schist of Parsoi Formation of Mahakoshal Group, form a linear ridge in ENE-WSW direction. The andalusite content in phyllite/schist, in general, varies from 15% to 20% by weight. The chemical analysis of samples, viz. residual andalusite crystals collected from surface and streams, give average Al ₂ O ₃ content 42%, while the andalusite crystals separated from bedrock by crushing and sieving yielded average 30% Al ₂ O ₃ . Scheelite (CaWO ₄) mineralisation was noted under UV lamp survey in hornfels. Sulphide disseminations (pyrite +few arsenopyrite) are noted in brecciated rock in Ghiwih area. Different andalusite-bearing bands were demarcated on map based on andalusite content. The possible tentative reserve of andalusite is 25.90 MT approx. per 1 m depth for an area of 67.99 km ² . The possible andalusite placer reserve calculated is 0.16 million tonnes approx. for average gravel bed thickness of 1.75 m and area covered by residual/float deposit is 0.34 km ² . |
| | Harwariya area | 1:12,500 | 91 | | | | |
| Gold | | | | | | | |
| Sonbhadra | Parsoi area | 1:12,500 1:2,000 | 36 0.34 | 6 | 724.95 | 373 | Prospecting stage investigation (G-3) was carried out to assess the auriferous mineralised zones belonging to Mahakoshal Group. A total of 724.95 m drilling has been carried out in six boreholes (PRS-7, PRS-8 & PHA-1 to PHA-4) during 2013-14. Analytical results of core samples of BH-PRS-1 (FS 2012-13) have yielded Au value up to 1.77 ppm. One gold-bearing zone of 1.05g/t x 1.96 m occurring between 147 and 149 m depth has been established in BH-PRS-1. Two samples from BH-PRS-5 have given Au values of 0.170 and 0.15 ppm. Similarly two core samples of PRS-6 have yielded Au values of 0.81 and 0.09 ppm. The analytical results of trench samples in Phaphrakund-Arangi area have given high values of Au like 1 ppm, 1.3 ppm, |

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Table – 3 (Contd.)

| Agency/ Mineral/ District | Location | Mapping | | Drilling | | Sampling (No.) | Remarks Reserves/Resources estimated |
|---------------------------------|-----------------------------|----------------------|-----------------|---------------------|----------|-------------------|---|
| | | Scale | Area (sq km) | No. of boreholes | Meterage | | |
| | | | | | | | 1.6 ppm in T-13, 3.2 ppm in T-11, 2.75 ppm in T-4 and 0.45 ppm in T-8. Analytical results of surface and core samples of FS 2013-14 are yet to be received. |
| Potash | | | | | | | |
| Sonbhadra | Newari- Barwadih area | 1:25,000 1: 1,000 | 90 0.42 | - | - | 343 | Reconnaissance stage investigation (G-4) was carried out for potash to delineate the potash-bearing zones and assess the resource potentiality of the area. The mapped area comprises rocks of Vindhayan Supergroup consisting of porcellanite and shales of Chopan Formation, olive shale and khaki splintery shale of Kheinjua Formation, cherty stromatolitic limestone of Bargawan Formation, sandstone with glauconite pellets, fine-medium grained glauconitic sandstone and shale of Basuhari Formation, purple and carbonaceous shale of Arangi formation and sandstone of Patherwa Formation. Glauconite, the main source of potash is observed in two forms, viz. in bedded form and pelletal form in sandstone of Basuhari Formation. In Semiyani area, potash-bearing glauconite layer of strike length of 300 m with an average width of 15-20 m was delineated on the surface. Samples from Trench (Tr-1) indicate wt. avg. of $K_2O = 4.305\% \times 10$ m. Spot samples analysed for potash from the area range from 4.63% to 6.22%. In Semiyani-Chitikpurwa area, potash-bearing glauconite layer of 40 m strike length with average thickness of 10 m has been delineated. The spot samples indicate K_2O maximum up to 7.02% in transitional facies glauconitic sandstone. In Kurcha and Barwadih area, glauconite layer having a strike length of 30 m has been recorded. Spot samples from Kurcha area show K_2O value ranging from 5.23% to 6.51%. In the south of Manib-ki-Pahari area, one sample from glauconitic sandstone yielded 6.04% K_2O and seven samples yielded 4.52%, 4.34%, 4.11%, 4.34%, 4.52%, 4.36% and 4.11% K_2O . Chemical results of 78 spot samples from glauconitic sandstone indicate K_2O ranging from 0.26% to 6.92%. |

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Table – 3 (Concl.)

| Agency/ Mineral/ District | Location | Mapping | | Drilling | | Sampling (No.) | Remarks Reserves/Resources estimated |
|---------------------------------|-----------------------------|----------|-----------------|---------------------|----------|-------------------|--|
| | | Scale | Area (sq km) | No. of boreholes | Meterage | | |
| Pyrophyllite | | | | | | | |
| Lalitpur | Karitoran- | 1:25,000 | 200 | - | - | 226 | Reconnaissance stage (G-4) investigation was carried out to delineate and assess the pyrophyllite-diaspore mineralization. The lithologies exposed in the area are medium grained pink granite, medium grained leucocratic granite, quartz-sericite- pyrophyllite schist, small patches of talc-chlorite schist, pegmatite, quartz reef, amphibolites, dolerite dykes and few patches of ultramafics. Analytical results of ten samples of quartz-sericite- pyrophyllite schist yielded Al ₂ O ₃ ranging from 20% to 22.36% and 51 samples yielded <20% Al ₂ O ₃ . |
| | Tikra area | 1:12,500 | 85 | | | | |
| | | 1: 1,000 | 0.50 | | | | |
| DGM Gold | | | | | | | |
| Lalitpur | Girar-Tori Khutgaon area | - | - | - | - | - | In BHQ of Girar block, the probable reserves of 1,687 kg of average grade 0.35 g/t was assessed. |
| -do- | Berwar | 1:1,000 | 0.5 | - | - | 90 | Tentative reserves of gold is 87.5 kg with average value of 0.2 g/t. |
| Sonbhadra | Hardi | 1:5,000 | 1 | 4 | 198 | 120 | - |

Table – 4 : Mineral Production in Uttar Pradesh, 2011-12 to 2013-14
(Excluding Atomic Minerals)

| Mineral | Unit | (Value in ₹ '000) | | | | | | | | |
|---------------------|-------|-------------------|-------|-----------------|-----------------|-------|-----------------|-----------------|-------|-----------------|
| | | 2011-12 | | | 2012-13 | | | 2013-14(P) | | |
| | | No. of mines | Qty | Value | No. of mines | Qty | Value | No. of mines | Qty | Value |
| All Minerals | | 25 | | 74848321 | 22 | | 75209010 | 19 | | 59351046 |
| Coal | '000t | 4 | 16178 | 34369500 | 4 | 16090 | 35844200 | 4 | 14721 | 20046100 |
| Diaspore | t | * | 11703 | 20278 | * | 8954 | 14788 | * | 8115 | 15662 |
| Limestone | '000t | 1 | 2997 | 514918 | 2 | 3214 | 603901 | 2 | 3144 | 552684 |
| Pyrophyllite | t | 13 | 33857 | 8358 | 14 | 31613 | 10555 | 12 | 26271 | 7603 |
| Quartz | t | - | - | - | - | - | - | - | 900 | 90 |
| Silica Sand | t | 7 | 65584 | 13118 | 2 | 42051 | 8326 | 1 | 8336 | 1667 |
| Sulphur# | t | - | 36005 | - | - | 43574 | - | - | 35361 | - |
| Minor Minerals@ | | - | - | 39922149 | - | - | 38727240 | - | - | 38727240 |

Note: The number of mines excludes minor minerals.

* Associated with pyrophyllite.

Recovered as by-product from oil refinery.

@ Figures for earlier years have been repeated as estimates, wherever necessary, because of non-receipt of data.

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Mineral-based Industry

The present status of each mineral-based industry is not readily available. However, the important large and medium-scale mineral-based industries in the organised sector in the State are given in Table - 5.

Table -5 : Principal Mineral-based Industries in Uttar Pradesh

| Industry/plant | Capacity ('000 tpy) |
|---|----------------------------------|
| Abrasives | |
| John Oakey and Mohan Ltd, Ghaziabad. | NA |
| Aluminium | |
| Hindalco Industries Ltd, Renukoot. | 700 (alumina) 345 (aluminium) |
| Cement | |
| ACC Ltd, Tikaria, Distt. Sultanpur (G). | 2300 |
| Ambuja Cement, Dadri, Gautam Budh Nagar (G). | 1200 |
| Birla Cement, Raebareli (G). | 630 |
| Heidelberg Cement (Diamond Cement), Jhansi (G). | 500 |
| Jaypee Cement, Sadvakhurd (G). | 600 |
| Jaypee Cement, Sikandarabad, (G). | 1000 |
| Jaypee Cement, Dalla, Distt. Sonbhadra. | 500 |
| Jaypee Cement, Chunar, Distt. Sonbhadra (G). | 2500 |
| Jaypee Cement, Ayodhya, Distt. Faizabad (G). | 1000 |
| Lafarge India Ltd, Dadri (G) | 380 |
| Ultra Tech Cement, Dadri (G). | 1300 |
| Ultra Tech Cement, Aligarh (G). | 1300 |
| Ceramics | |
| BHEL, Porcelain Insulator Division, Sultanpur. | NA |
| Kajaria Ceramics Ltd, Sikandrabad, Distt. Bulandshahar. | 9.7 (million sq m) |

Table - 5 (Concl'd.)

| Industry/plant | Capacity ('000 tpy) |
|---|---|
| Orients Ceramics & Industry Ltd, Sikandrabad. | 95 |
| UP Ceramics & Potteries Ltd, Ghaziabad. | 4.8 |
| Chemical | |
| Kanoriya Chemicals Ltd, Renukoot. | 48 (caustic soda) |
| Fertilizer | |
| IFFCO, Phulpur (Unit I & II), Distt. Allahabad. | 1687.90 (urea) |
| IFFCO, Aonla (Unit I & II). | 1729.2 (urea) |
| Indo Gulf Fertilizer Ltd, Jagdishpur. | 864.6 (urea) |
| Kanpur Fertilizer & Cement, Kanpur. | 722 (urea) |
| Khaitan Chemical & Fertilizers Ltd, Gora Machia, Distt. Jhansi. | 132 (SSP) 52.8 (H ₂ SO ₄) |
| Khaitan Chemical & Fertilizers Ltd, Malwan, Distt. Fatehpur. | 115 (SSP) 52.8 (H ₂ SO ₄) |
| KRIBHCO Shyam Fertilizer, Piprola Shahajahanpur. | 864.6 (urea) |
| Tata Chemicals Ltd, Babrala, Distt. Badaun. | 864.6 (urea) |
| Ferro Alloys | |
| Hindustan Ferro Alloys, Hamirpur. | 3.2 |
| The India Thermit Corpn. Ltd, Kanpur. | 0.3 |
| Iron & Steel | |
| Malvika Steel Ltd, Jagdishpur. | 511 (pig iron) 600 (saleable steel) |
| Glass | |
| Hind Lamps Ltd, Shikohabad. | NA |
| Mohan Crystal Glass Works, Mohan Nagar Distt. Ghaziabad. | 40.9 |
| Universal Glass Co., Ghaziabad. | 60 |
| Petroleum Refinery | |
| IOCL, Mathura. | 8000 |